



G&N Fortune Limited

Fodder Tray System Manual V1.0



PARTS LIST - Rack Part



1



2



3



4



6



5



7

1

Metal Pipe 200CM*4

5

Screw*70

2

Metal Pipe 190CM*14

6

Tee Clamp*14

3

Metal Pipe 120CM*21

7

Angle Clamp*28

4

Foot*4

PARTS LIST - Fodder Tray Part



8



9



10

8 Fodder Tray*24

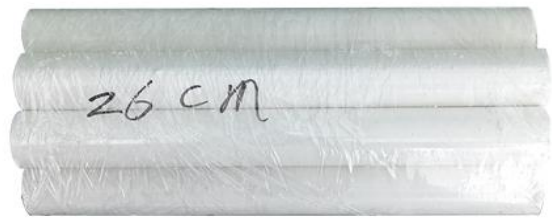
9 End Cap With Spout*24

10 End Cap*24

PARTS LIST - Irrigation Part



11



12



13



14



16



15



17

11 PVC Pipe 10.5CM*12

12 PVC Pipe 26CM*12

13 PVC Pipe 28.6CM*5

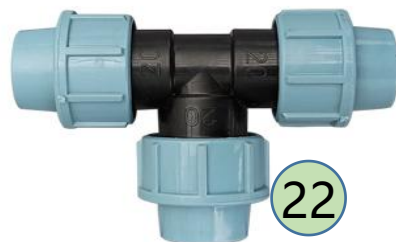
14 Elbow Connector*14

15 Tee Connector*13

16 Vertical Connector*1

17 Cross Connector*4

PARTS LIST - Irrigation Part



18 20MM PE Pipe

19 16MM PE Pipe

20 PE Pipe End Cap*6

21 PE Pipe Elbow*1

22 PE Pipe Tee*29


23 16MM PE End Cap*24

24 16/20 Connector*24

25 20MM Valve*6

ASSEMBLE - Rack Part

2



180CM Pipe

+

4




=




Rack Stand*4

7



+


1



Length 200CM

=

5



2



Height 180CM

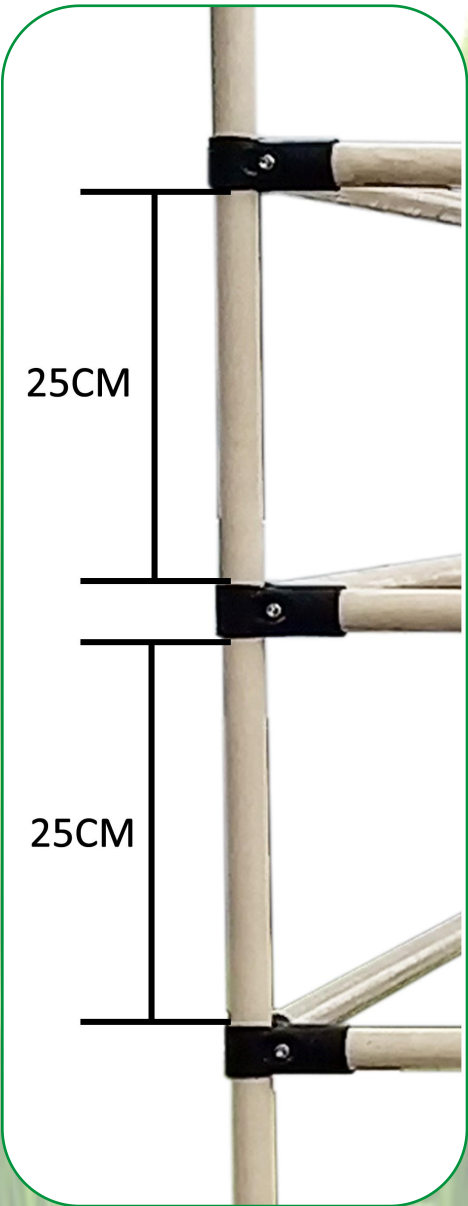


3



Width 120CM

ASSEMBLE - Rack Part



Locked the angle clamp with screw. We suggest each layer distance 25CM



+

=



Locked the width pipe and the middle support pipe with screw and clamp

ASSEMBLE - Rack Part + Tray Part



Remark:

- A) Both the tray and end cap should blush PVC glue to secure**
- B) End cap with spout facing the same side**
- C) Once the glue are dry put the trays in the rack, 4 trays per layers**

ASSEMBLE - Irrigation Part



20

21

22

20MM PE Pipe Fitting Install Instruction
Each components arrange like picture shown



23

16MM PE Pipe and End Cap Install Instruction
Pe Pipe insert to the End Cap and screw down



18

24

19

Use 16/20 Connector to connect PE Pipe
20MM PE Pipe to 18MM PE Pipe



25

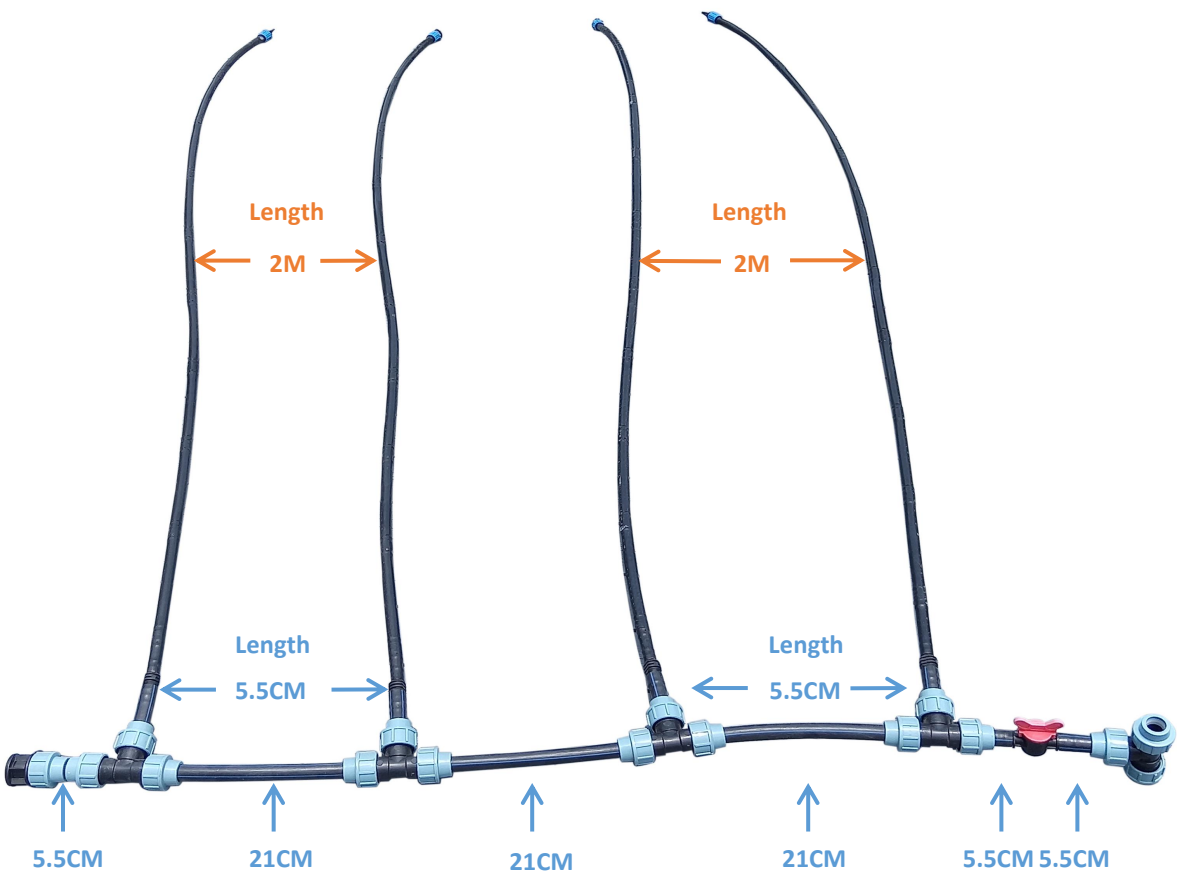
PE Valve connect PE Pipe

ASSEMBLE - Irrigation Part

PE Irrigation PE Pipe

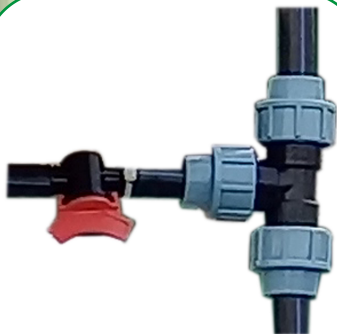
20MM PE Pipe in Blue

18MM PE Pipe in Orange

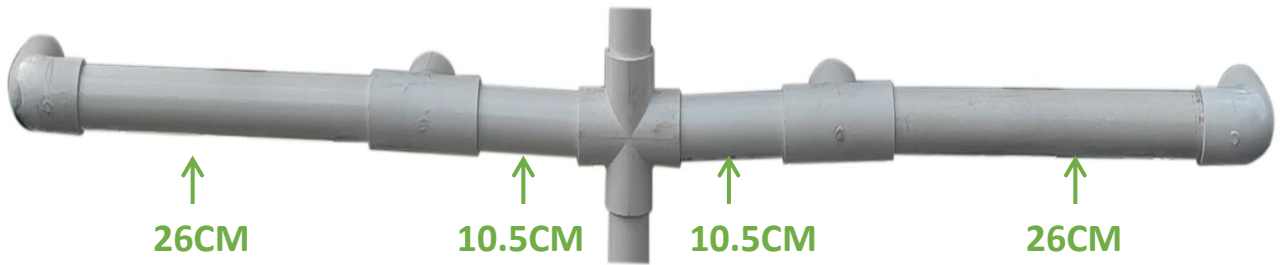


Top Elbow Connector
Display

Tee Connector
Display



ASSEMBLE - Irrigation Part



Remark:

A) PVC Pipe should use PVC Glue to secure

B) No.13 Length 28.6CM user could adjust the height of each layers and adjust this PVC pipe accordingly

C) Bottom part use No.16 to connect and water gose into water tank direct

ASSEMBLE - Finished



ASSEMBLE - Finished





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Thank you